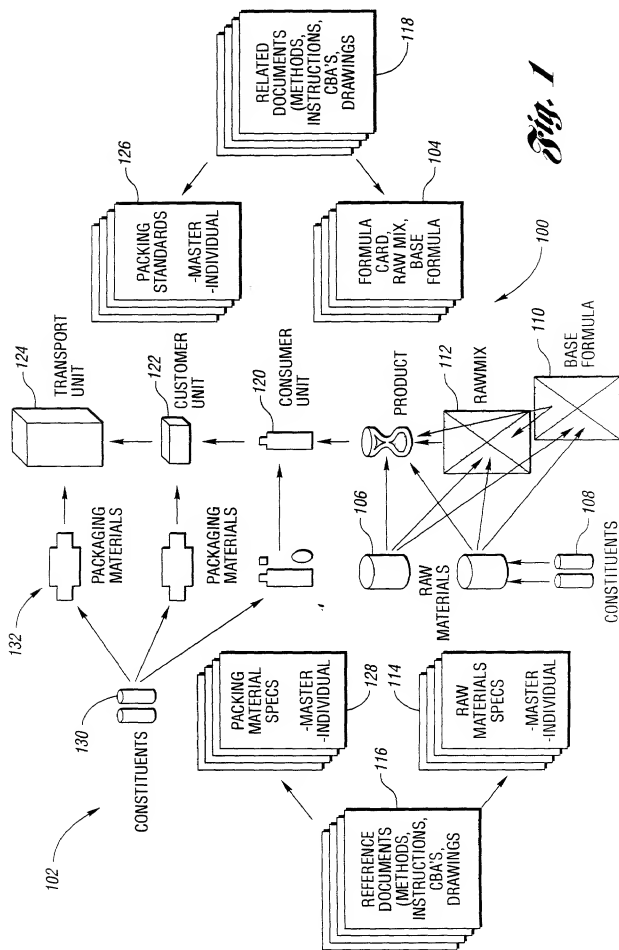
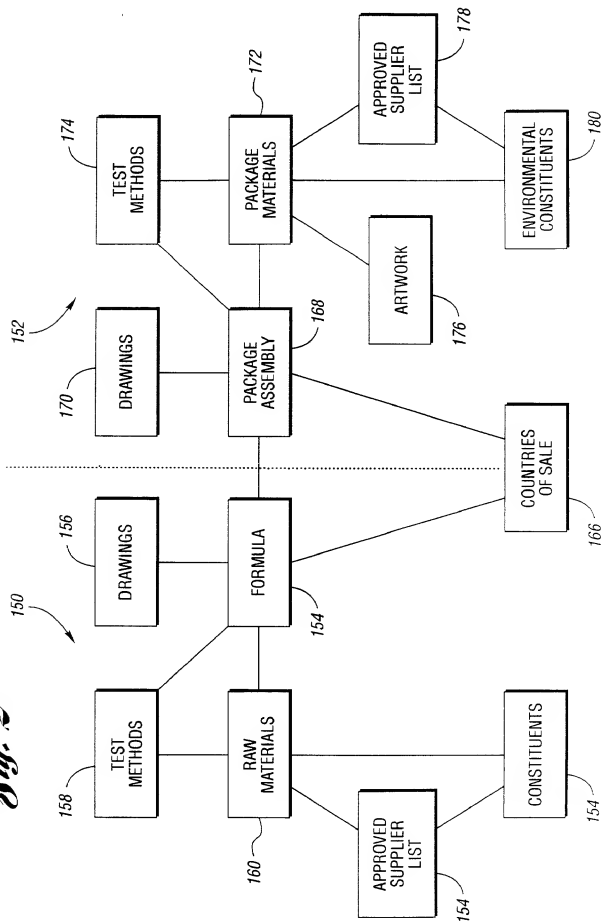


1/33



2/33

Fig. 2



3/33

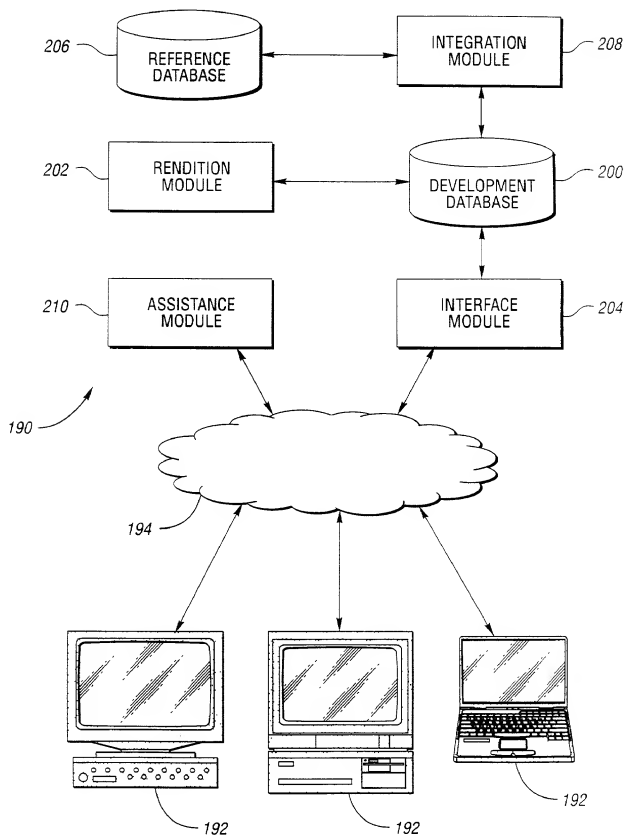


Fig. 3

(MASTER PACKAGING MATERIAL)

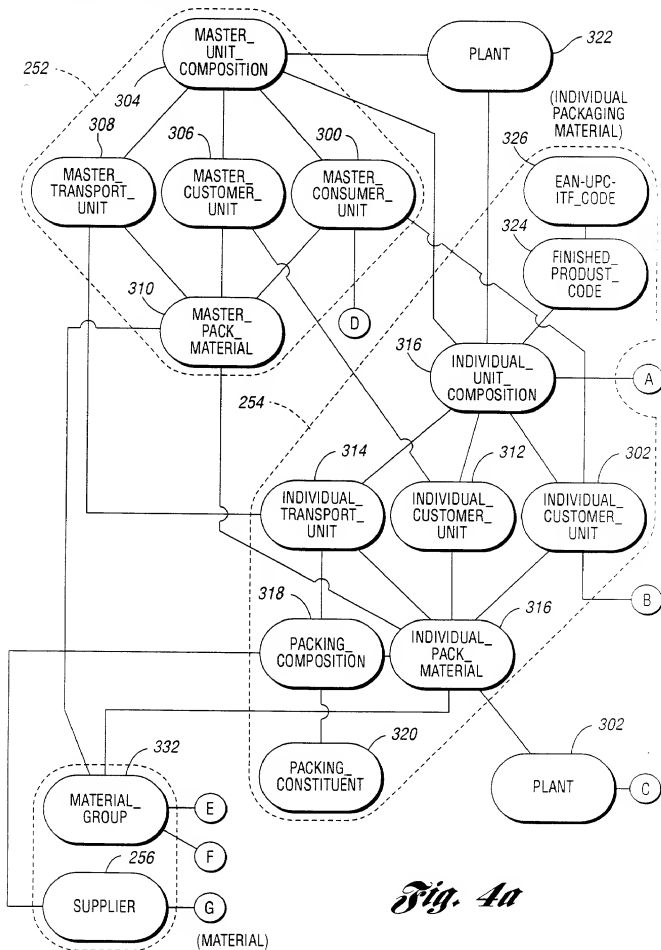


Fig. 4a

5/33

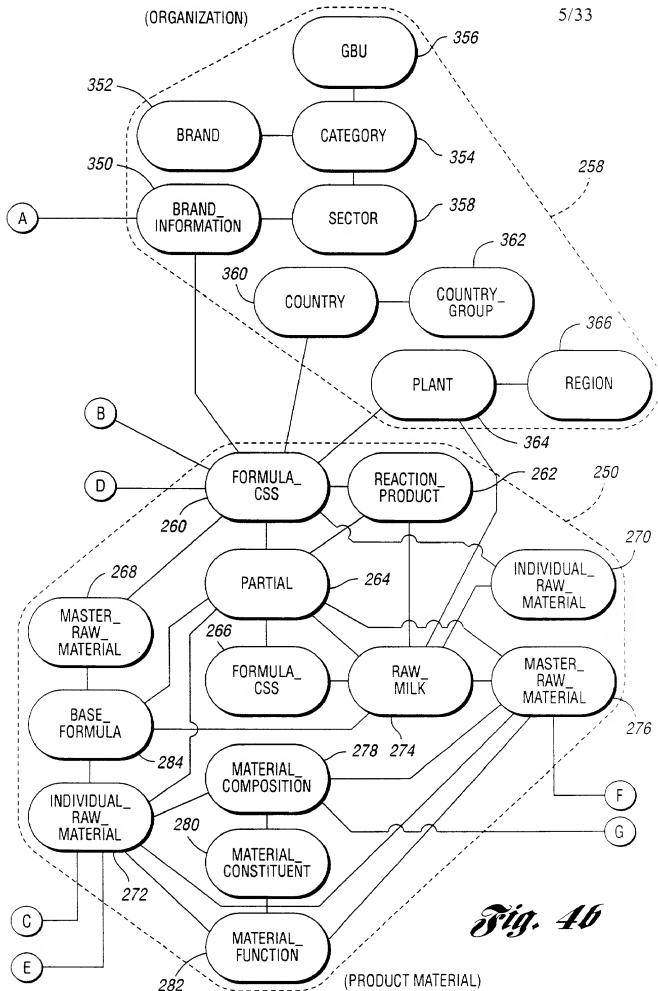


Fig. 4b

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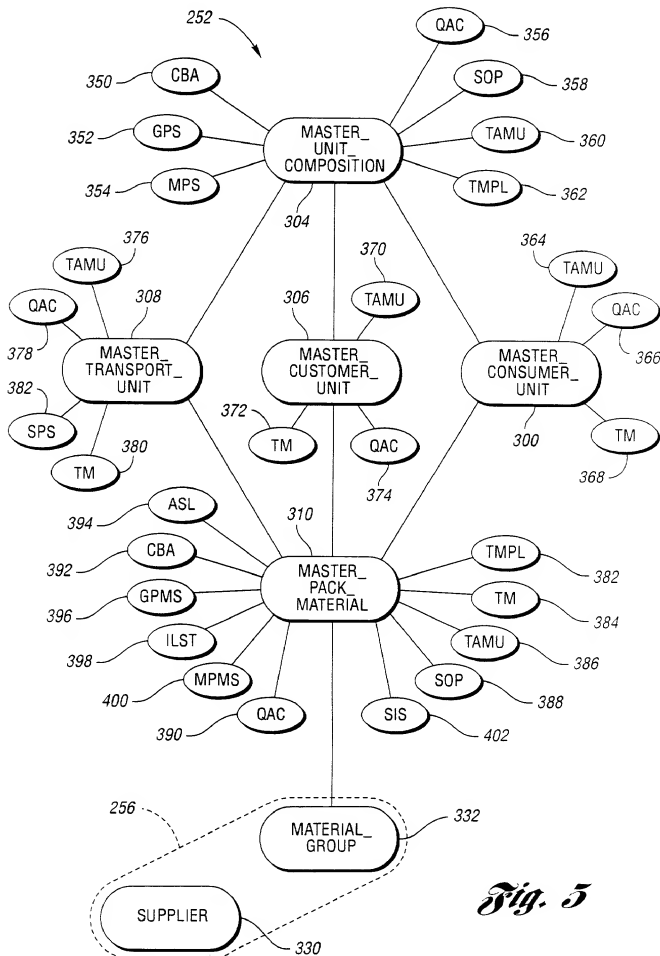


Fig. 5

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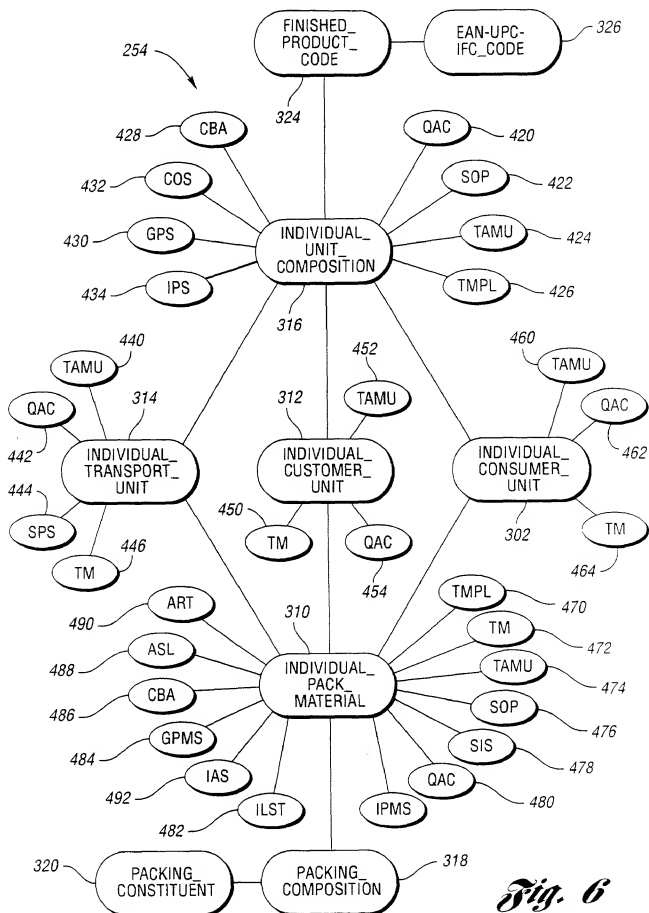


Fig. 6

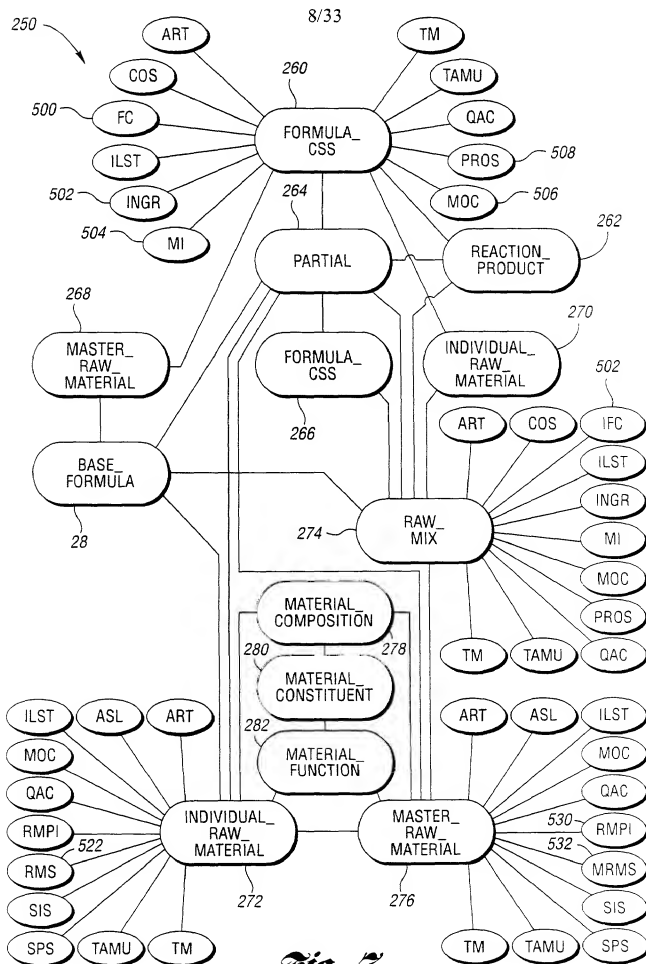


Fig. 7

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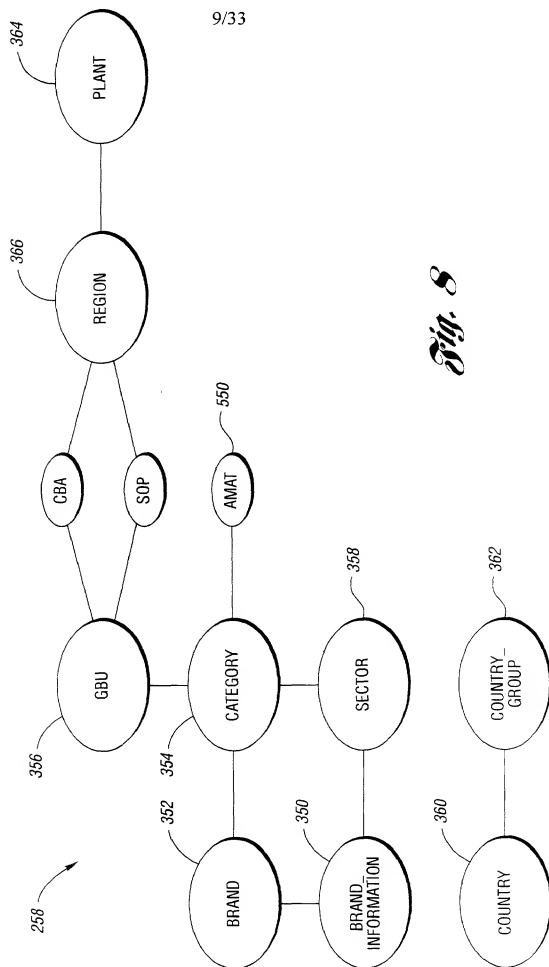


Fig. 8

10/33

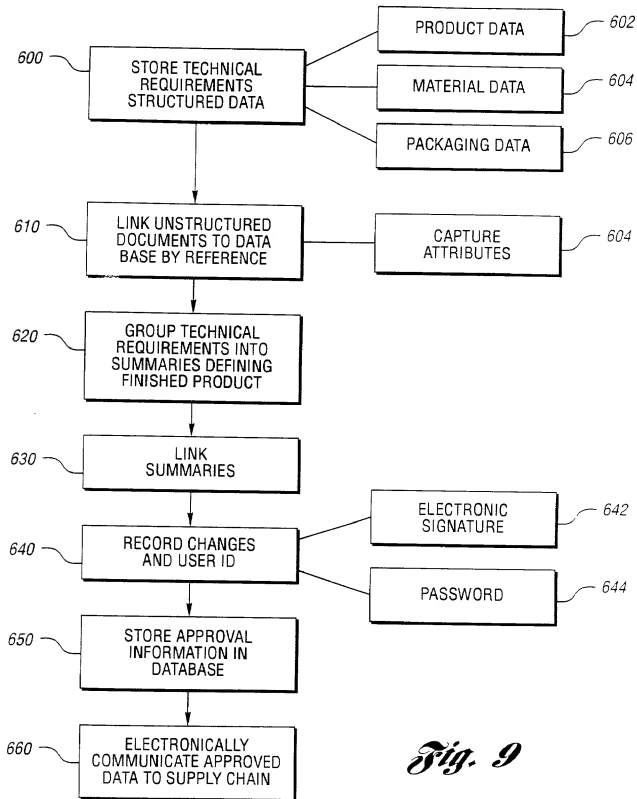


Fig. 9

11/33

CSS Prototype database

ACTIONS:

Master Packing Standard

GCAS: 13893244

Version: 002

Originator: Business Team

Peer Reviewer: Approver: Standards Office

General: Consumer 706

Customer: 708

Transport: 710

Reference Documents: 714

Plants: 716

Individuals: 718

Ownership: 718

Status: Approved

Description: x14x500ml Crystal Bottle with Ultimo closure for dishwashing liquid

Local Code and Description: 500HD&EMEA&lem&or&ap&ab

Other Names/Info: Crystal Project

Technology: IN HOUSE BOTTLE BLOWING

Comments: Bottle supply by external source fill COV finalised

Last Updated Date: 12Sep2000

Supersede Information

Supersedes By:

Supersedes GCAS:

Date Superseded on:

Date Supersedes on:

Lifecycle Status: PRODUCTION NEW

Approval Date:

Effective Date: 12Jul2000

Expiration Date: 18Jul2000

Global Spec: Yes

Reason for Change: New launch

Last Update User: Business Team

Other Active Versions

GCAS:	Version:	Description:
13893244	001	x14x500ml Crystal Bottle with Ultimo closure for dishwashing liquid
13893244	003	x14x500ml Crystal Bottle with Ultimo closure for dishwashing liquid

700

702

704

720

Fig. 10

12/33

Prototype database

ACTIONS:

Master Packing Standard

GCAS:

Log Out | Help | Customer Service | Customize | GCAS Search

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

Version: 002 | Originator: | Business Team | Status: Approved


Consumer | Customer | Transport | Reference Documents | Plants | Individuals | Ownership

General
Components
Performance Specs

Material GCAS Code	Description	Pack Size	UOM	Quantity	UOM	Comments
13893086	x500ml Crystal Bottle - Handdriish	500	ML	1.0		
13893059	x500ml Swirl shape transparent self adhesive label - clockwise winding	0	ML	1.0		
13893089	xOne piece injection molded plastic screw on flip-top closure	0		1.0		
13893234	x500ml Pear Shape opaque self adhesive label - clockwise winding	500	ML	1.0		

Fig. 11

13/33



Prototype database

ACTIONS:

Master Packing Standard

GCAS: 13893244

Log Out | Help | Customer Service | Customize | GCAS Search |
Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance


General		Consumer	Customer	Transport	Reference Documents	Plants	Individuals	Ownership
Version: 002		Originator:	Business Team	Status:	Approved			

Individuals linked to this Master

GCAS:	Description:	SAP Description:	Status:	Originator:
13893572	x Germany 14 x 500ml Dawn von Fairy-Regular	Germany 14 x 500ml Dawn von Fairy-Reg	Approved	Business Team
13893719	x Germany 14 x 500ml Dawn von Fairy-Antibacterial	Germany 14 x 500ml Dawn von Fairy-Anti	Approved	Business Team
13893476	x Germany 14 x 500ml Dawn von Fairy-Lemon	Germany 14 x 500ml Dawn von Fairy-Lem	Approved	Business Team

Fig. 12

14/33



Prototype database

ACTIONS:

Individual Packing Standard

Log Out
Help
Customer Service
Customize
GCAS Search
GO

Approved Standards
Originator
Peer Reviewer
Approver
Standards Office
Maintenance

GCAS: 13893476	Version: 002	Originator: Business Team	Status: Approved	Master: 13893244	
General	Consumer	Customer	Transport	Reference Documents	Ownership

Description: x Germany 14 x 500ml Dawn von Fairy - Lemon

SAP Description: x Germany 14 x 500ml Dawn von Fairy - Lemon

Finished Product Code Base UOM: CS

Finished Product: 82000162

Brand Info: MR CLEAN

Other Names/Info: Crystal Project

Technology: IN HOUSE BOTTLE BLOWING

Comments:

Last Updated Date: 07Dec2000

Supersede Information

Superseded By:

Lifecycle Status: PRODUCTION

Approval Date:

Effective Date: 27Jul2000

Expiration Date: 02Aug2000

FPC Description: Dawn von Fairy - Lemon

Reason for Change:

Local Code and Description: LONHD500L EM

Global Spec: Yes

Last Update User: Business Team

Date Superseded on:

Date Superseded by:

Fig. 13

15/33

Log Out | Help | Customer Service | Customize | GCAS Search | GO | Standards Office | Approver | Maintenance

Approved Standards | Originator | Peer Reviewer

Prototype database

ACTIONS: Copy to Revise Copy to Create New

Individual Packing Standard

GCAS:	13893476	Version:	002	Originator:	Business Team	Status:	Approved	Master:	13893244
General	Consumer	Customer	Transport	Reference Documents	Plants	Ownership			

General 792 Components 784 Performance Specs

Material GCAS Code	Description	Artwork GCAS Code	Pack Size	UOM	Quantity	UOM	Comments
1389333Z	XRed Ultimo Screw on closure - orifice 3mm with bulb pin		0		1.0	IT	
1389306Q	x500ml front label - Dawn Lemon - Handdish	87308976	500	ML	1.0	IT	Put front label on front side of the bottle.
13893041	x500ml Crystal clear pinched waist PET bottle for Handdish		500	ML	1.0	IT	
13893266	x500ml back label - Dawn Lemon - Handdish	87308976	500	ML	1.0	IT	Put back label on back side of the bottle

770 772 782 786 788 790 792 794 796 798 800 802 804

Fig. 14

16/33

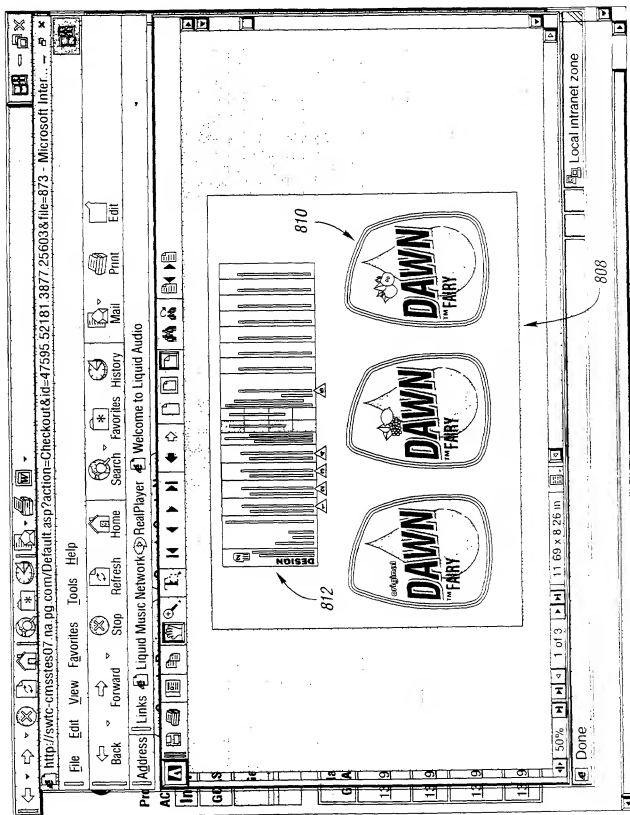
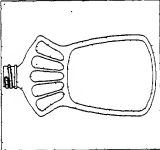


Fig. 15

17/33

GCAS: 13893041		Version: 002	Originator: Business Team	Status: Approved	Master: 13893086
General		Performance Specs	Reference Documents	Plants	Ownership
824		826		832	
Description:		x500ml Crystal clear pinched waist PET bottle for Handdish			
SAP Description:		Lifesycle Status: PRODUCTION			
Local Code and Description:		Approval Date: Thu Jul 27, 2000 5:00:43M EST			
Other Names/Info:		Effective Date:			
Base UOM:		Expiration Date:			
Technology:					
Preferred Spec:		Global Spec: Yes			
Material Type:		Material Group: BOTTLE/TOTTLE			
Material Classification:		Molded Parts Color Ref: 61FT97			
Pack Size:		Marketing Size: 500 ml			
Receiving/Storing Info:		Shipping Instructions: Bottles packed upright in non returnable and closed plastic bags of 1000x 600 x 130 mm - 10 rows of 11 bottles side to side - 2 bags per pallet layer - 12 layers per pallet - 1 pallet per stack			
Info Unique to Individual		Comments:			

820

822

834

Fig. 16

18/33

Prototype database

ACTIONS:

Individual Packaging Standard

Log Out | Help | Customer Service | Customize | GCAS Search | | Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

GCAS: 13893041	Version: 002	Originator: Business Team	Status: Master: 13893086
General	Performance Specs	Reference Documents	Plants
Test Method	Sampling	Values	Basis
842	844	846	848

Characteristic	Report Type	LSL	LTGT	Target	USGT	USL	Unit Of Measure	Report to Nearest	Release Criteria
Appearance	Att	0.0	0.0	0.0	0.0	0.0			Refer std sample
Cleanliness	Att	0.0	0.0	0.0	0.0	0.0			Refer std sample and conditions outlined in spec.
Cleanliness	Att	0.0	0.0	0.0	0.0	0.0			Count to match the ordered number

Master Information

Block Dimensions	Var	53.5	53.5	54.0	54.5	54.5	mm	0.1	Crit with limits Cpk>1.33
Block Dimensions	Var	188.1	189.1	190.0	191.0	192.0	mm	0.1	Crit with limits Cpk>1.33
Weight	Var	0.0	0.0	30.0	0.0	0.0	G	0.1	0% below spec required
Compression	Var	0.0	0.0	230.0	0.0	280.0	N	5	0% below spec required
Overflow	Var	0.0	530.0	535.0	540.0	0.0	ML	5	Control & report
Block Dimensions	Var	92.5	92.5	93.0	93.5	94.0	mm	0.1	Crit with limits Cpk>1.33

Fig. 17

19/33

Prototype database
 ACTIONS:
Individual Packaging Standard

GCAS:	13893041	Version:	002	Originator:	Business Team	Status:	Approved	Master:	13893086
General		Performance Specs		Reference Documents		Plants		Ownership	

Test Method **842** Sampling Values Basis

Characteristic	Test Method GCAS	Test Method Origin	Test Method Number	Test Method Specifics	Test Method Reference Document GCAS
Appearance					
Cleanliness					
Samples					
Master Information					
Block Dimensions	74074280	P and G		measure front to back with caliper	
Block Dimensions	74074280	P and G		measure height with caliper	
Weight				measure with scale	
Compression	67000839	ISO	2872	Filled and capped - speed 12.5mm/min Value at 4mm deflection	
Overflow	74074280	P and G		With tap water at 20 deg C	
Block Dimensions				measure side to side with caliper	


Fig. 18

862

860

864

20/33



Prototype database

ACTIONS:

Log Out | Help | Customer Service | Customize | GCAS Search

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

Individual Packaging Standard

GCAS: 13893041	Version: 002	Originator:	Business Team:	Status:	Approved	Master: 13893086
General	Performance Specs	Reference Documents	Plants	Ownership		

Test Method

Sampling

Values

844


Characteristic	Sampling	Subgroup	Plant testing
Appearance	5 bottles per pallet	5	R
Cleanliness	visual inspection of the samples checked for appearance	5	R
Samples	Check every 5th pallet for count	1/5	FR London only
Master Information			
Block Dimension	one per cavity per hour	3	R 5
Block Dimension	one per cavity per hour	3	R 5
Weight	three per cavity per hour	3	F 5
Compression	three per cavity per hour	5	F 5
Overflow	one per cavity per hour	5	F 5
Block Dimension	one per cavity per hour	3	R 5

Fig. 19

868

870

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Log Out | Help | Customer Service | Customize | GCAS Search
GO

Approved Standards
Originator
Peer Reviewer
Approver
Standards Office
Maintenance

Prototype database

ACTIONS:

Individual Packaging Standard

GCAS:	13893041	Version:	002	Originator:	Business Team	Status:	Approved	Master:	13893086
General		Performance Specs		Reference Documents		Plants		Ownership	

Test Method	Sampling	Values	Basis
			848

Characteristic	Sampling	Subgroup	Plant Testing
Appearance	5 bottles per pallet	5	R
Cleanliness	visual inspection of the samples checked for appearance	5	R
Samples	Check every 5th pallet for count	1/5	FR London only
Master Information			
Block Dimension	one per cavity per hour	3	R 5
Block Dimension	one per cavity per hour	3	R 5
Weight	three per cavity per hour	3	F 5
Compression	three per cavity per hour	5	F 5
Overflow	one per cavity per hour	5	F 5
Block Dimension	one per cavity per hour	3	R 5

Fig. 20

880

882

22/33

Microsoft Access - Environmental (IPM) 14-May-00 : Form

File Edit View Insert Format Records Tools Window Help

Environmental (IPM) 14-May-00

Manufacturer	Material Group	Packaging Constituent Name	Packaging Constituent Material Type	Quality of Constituent per Item	Specific Weight/ Unit Quantity	UOM	Recycle Percent

Record 1 of 1

Form View

Fig. 21

23/33

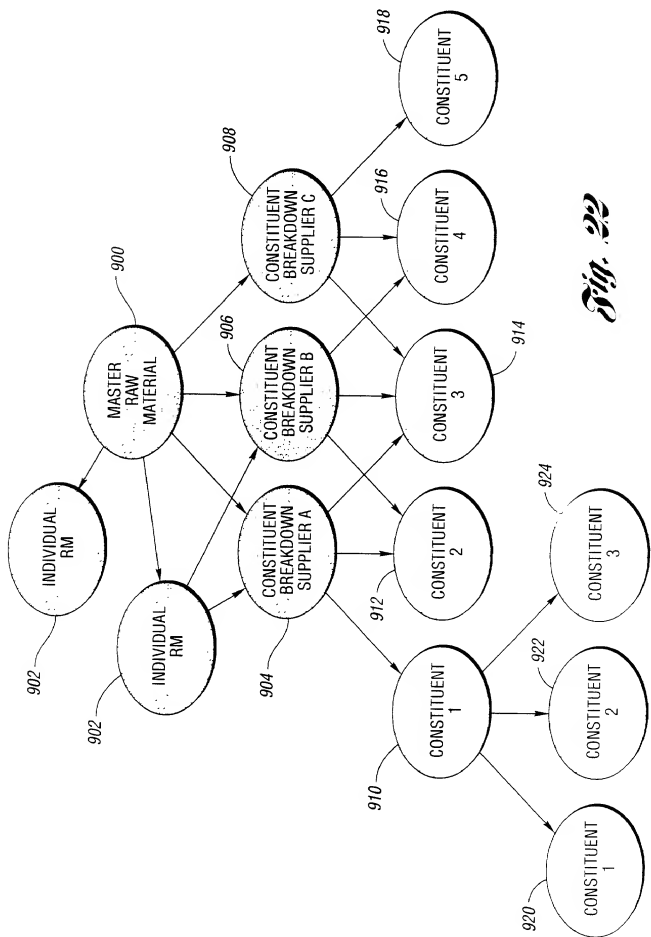


Fig. 22

934

25/33

Where Used information for Individual Pack material 13893041 002

GCAS Code	Description	Finished Product Code	Brand Info
13893476	xGermany 14 x 500ml Dawn von Fairy Lemon	82000162	MR. CLEAN - *- *- *
13893719	xGermany 14 x 500ml Dawn von Fairy-Antibacterial	82000170	TIDE-LIQUID - *- *- *
13893572	xGermany 14 x 500ml Dawn von Fairy-Regular	82000170	TIDE - *- *- *- *
13893719	xGermany 14 x 500ml Dawn von Fairy-Antibacterial		TIDE-LIQUID - *- *- *
13893476	xGermany 14 x 500ml Dawn von Fairy-Lemon	82000162	MR. CLEAN - *- *- *- *

Other Active Versions

GCAS: Version: Description:

940 942 944 946

Fig. 24

26/33

Corporate Standards System - Microsoft Internet Explorer

Log Out | Help | Customer Service | Customize | GCAS Search | | Standards Office | Approver | Peer Reviewer | Originator | Maintenance

CSS

Prototype database

ACTIONS:

Individual Packing Standard

GCAS: 13893476 | Version: 001 | Originator: Business Team | Status: Approved | Master: 13893244 | Ownership

General | Consumer | Customer | Transport | Reference Documents | Plants | Performance Specs

Case Count: 14 | Tracking Code | Quantity | Comments

Consumer Unit: IC0000000028 14.0

Material GCAS Code	Description	Artwork GCAS Code	Pack Size	UOM	Quantity	UOM	Comments
13893268	XHot melt adhesive-synthetic cartons		0		1.0		
13893264	xPatricia display case 14x500ml - Dawn lemon - Handdish Germany		0		0.00286	KG	

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952 708

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Fig. 25

27/33

Corporate Standards System - Microsoft Internet Explorer

Prototype database

ACTIONS:

Individual Packing Standard

GCAS:	13893264	Version:	001	Originator:	Business Team	Status:	Approved	Master:	13893096
General	Consumer	Customer	Transport	Reference Documents	Plants	Ownership			

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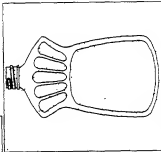
Corporate Standards System - Microsoft Internet Explorer

Prototype database

ACTIONS:

Master Packaging Standard

GCAS:	13893086	Version:	001	Originator:	Business team	Status:	Approved
General		Performance Specs		Reference Documents		Individuals	
						Ownership	

Description:	x500ml Crystal Bottle - Handdish	Lifecycle Status:	PRODUCTION NEW
Local Code and Description:	New Crystal Bottle	Approval Date:	Thu Jun 15, 2000 12:00:00 AM EDT
Other Names/Info:	Pinch Waist Bottle	Effective Date:	
Reason for Change:	NEW	Expiration Date:	
Technology:	PET BOTTLES		
Global Spec:	Yes		
Material Type:	POLYESTER		
Pack Size:	500 ML		
All bottles must be within		Preferred Spec:	Yes
		Material Group:	BOTTLE/TOTTLE
		Marketing Size:	BOTTLE/TOTTLE
		Material PET, grade and resin supplier as per P & G approved Material and synthesis test Maxima.	

Material Group: BOTTLE/TOTTLE

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Fig. 27

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Corporate Standards System - Microsoft Internet Explorer

Log Out | Help | Customer Service | Customize | GCAS Search | | Standards Office | Maintenance

Approved Standards | Originator | Peer Reviewer | Approver

Prototype database

ACTIONS:

Master Packaging Standard

GCAS:	Version:	Originator:	Business Team	Status:	Approved
13893086	001				

General	Performance Specs	Reference Documents	Individuals	Ownership

Reference Documents		Description:
GCAS:	Documents:	Doc Type:
64021836	64021836.PDF	ILST
64024182	64024182.PDF	ILST
30309090	30309090.SLDPR1	ILST
64023979	64023979.PDF	ILST
		x PET Bottle 500 ml
		x Preform for PET Bottle 500 ml
		x Bottle Blue
		x PET Bottle Neck

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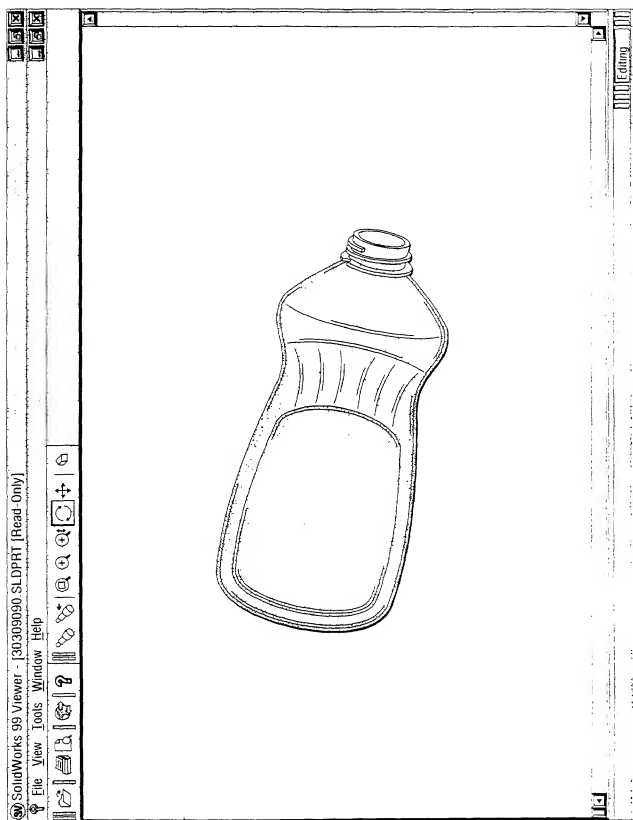
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Fig. 28

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Fig. 29

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Corporate Standards System - Microsoft Internet Explorer

Prototype database
 ACTIONS:

Master Packing Standard

GCAS: 13893476	Version: 002	Originator: Business Team	Status: Approved	Master: 13893244
General	Consumer	Customer	Transport	Reference Documents
Components			Plants	Ownership
Performance Specs				

706

Tracking Code:	IC000000125
EAN/UPC Code:	4902430393454
ITF Code:	
Consumer Unit Size (Non-SI):	
Consumer Unit Size (SI):	500
Packing Instructions:	Volumetric filling, refer std sample for positioning of front and back label
Product Form:	LIQUID
Formula(s)	

Code Date Location:	Ref MPS
Other Coding Requirements:	Ref. Global Company QA policy # 22

GCAS Code	Description
13893246	x Dawn Lemon
Master Customer Unit Tracking Code:	CO00000010

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Fig. 31

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Corporate Standards System - Microsoft Internet Explorer

Prototype database
 ACTIONS:

Formula

GCAS:	13893246	Version:	001	Originator:	Business Team	Status:	Approved
General	Formulation	Performance Specs	Reference Documents	P + RS	Plants	Ownership	

Description:	x Dawn Lemon	Description:	PRODUCTION
SAP Description:	x W4 II-N12 Pine	SAP Description:	x W4 II-N12 Pine
Local Code Description:	99/2187	Local Code Description:	Fri Jul 7, 2000 12:00:00 AM EDT
Other Names/Info:		Other Names/Info:	
Base UOM:		Base UOM:	Yes
Technology:		Technology:	
Shipping Hazard Classification:		Shipping Hazard Classification:	
Reason for Change:	1) To make FC permanent 2) Flower Meadow and Lavender not longer produced 3) new analytical methods 4) to allow usage of concentrated Lemon and Cascade dye solution qualified under EO NTC 06284 5) Ilevacell blue replacement with Pontamine blue 6) Allow shipment of Vanilla to France & Belgium		
Last Updated Date:	07DEC2000	Last Updated User:	Business Team

Brand Information	
Brand Name:	MR CLEAN- " " "
Brand Addendum:	
Product Name:	
Product Variant:	
Supersede information:	
Superseded By:	
Supersedes GCAS:	
Date Superseded on:	
Date Superseded on:	

When Used

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Fig. 33